

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccsinfo@steelconstruction.org

www.steelconstruction.org

Welding Certificate

2273 – CPR – 0426 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR - 0426.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.,

Manufacturer	Premier Engineering (Yorkshire) Ltd
Facilities of the Manufacturer	Imperial Works, Carrwood Road, Grange Lane Industrial Estate, Barnsley, South Yorkshire, S71 5AS
Standard	BS EN 1090-2: 2018 & BS EN 1090-3:2019
Execution Class	up to EXC 3 according to BS EN 1090-2:2018 & BS EN 1090-3:2019
Welding Process(es)	135 – MAG welding with solid wire electrode 141 – TIG welding 131 – MIG welding with solid wire electrode
Base Material(s)	S235, S275, S355 according to BS EN 10025-2 1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-1 and BS EN 10088-2, S460N to BS EN 10025, AL 6082 to BS EN 485
Responsible Welding Coordinator	Dominic Moran – competence assessed by SCCS approved course (up to and including EXC 3)
Alternate	N/A
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of this issue	April 2015
Date of this issue	10 March 2022
Date of expiry	09 March 2025
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI